Arcadia Custom is part of the Arcadia Group, a leading single source supplier of architectural fenestration products, fabricated from Wood, Steel, and Aluminum. Arcadia’s passion developed 80 years ago with the desire to provide the Design community with unique door and window solutions. Our product quality and innovation are driven by the collaborative relationships we have forged with leading architects, designers, and builders.

Many of today’s architectural designs incorporate a mix of materials and styles when it comes to doors and windows. Arcadia Custom is one of the few companies uniquely positioned to fulfill this “Complete Fenestrations” need. Whether it is wood, steel, or aluminum window and door package, a custom entryway, finely crafted interior doors, or a combination of all; Arcadia Custom has the experience and capabilities to ensure your project is a success.
In addition to our Crafted Interior and Exterior doors, Acadia Custom also offers Wood Windows, Steel and Aluminum Windows and Doors; allowing for a complete “whole house” fenestrations package. To see our full range of products visit our website at arcadia-custom.com.
Contemporary style doors typically begin with linear designs, minimalist elements, and a knot-free wood species. The selection of a light-colored, directional grain wood species such as Vertical Grain Douglas Fir works well; or, for a more modern European look, mahogany is a good fit. The sharp, clean, angular lines of our Mountain Contemporary sticking detail, with its kerfed-reveal glass stop and crisp 90-degree panel profile, will produce an uncluttered but still inviting appearance.
When it comes to creating a refined or traditional style door, Arcadia Custom offers several design options. By utilizing refined elements like raised mouldings, traditional panel profiles, beveled glass, and radius door tops, a more formal, time-honored look is achieved. Distinguished wood species such as sanded mahogany or the select grades of alder or cherry—along with our classic, rubbed-oil finish or our rich European Sikkens finish—establishes a pristine, dignified tenor for your home.
With our Southwestern heritage, Arcadia Custom has spent years perfecting “rustic.” Start by selecting a rugged wood species that offers rustic character such as Knotty Alder, Rustic Oak, Character Walnut, or Wire-brushed Incense Cedar. Adding elements with a sense of rough-hewn workmanship, like hand-scraped distresses and rubbed-oil finishes in weathered or burnished tones will add to the timeworn appearance. Combining these door options will allow you to create an Old World feel for your home that makes a timeless statement of durability.
1002 INCENSE CEDAR
Spanish Moulding / Classic Raised Panel
Rustico / Wirebrushed
Clavos option

1002-TA CHARACTER CHERRY
Rocky Mountain / St Raised Panel
Light Country Black / Rocky Mountain Distress
True Arch Top option

1502 KNOTTY ALDER
Rocky Mountain / Sr Raised Panel
Light Country Brown “Glaze” / Rocky Mountain Distress

2002 KNOTTY ALDER
Spanish Moulding / Plank Panel
Country Brown / Dune Gray
Flat Arch Speakeasy, Latillas option

2053 INCENSE CEDAR
Sonoran Flush Moulding / Plank Panel
Rustico Green / Wirebrushed
Speakeasy, Latillas option

2502 INCENSE CEDAR
Arts & Crafts / Plank Panel
Burnt Mocha / Light Antique Distress

2502 RUSTIC OAK
Arts & Crafts / Plank Panel
Country Brown / Hand-Planed
Flat Arch Speakeasy option

2502 INCENSE CEDAR
Spanish Moulding / Plank Panel
Country Brown / Arizona Distress

1033 INCENSE CEDAR
Classic / Raised Panel
Driftwood / Antique Distress

1052 KNOTTY ALDER
Rocky Mountain / Louver
Rincon Potassium / Rocky Mountain Distress

2502 INCENSE CEDAR
Arts & Crafts / Plank Panel
Country Brown / Hand-Planed
Flat Arch Speakeasy option
1004 INCENSE CEDAR
Sonoran Flush Moulding / Classic Panel
Dune Grey / Wirebrushed Regular Distress

2004 INCENSE CEDAR
French Moulding / Raised Hip Panel
Country / Wirebrushed

1504 INCENSE CEDAR
Herringbone Plank Panel
Custom Finish / Wirebrushed

3'X8'

1005 KNOTTY ALDER
Classic / Sr. Raised Panel
Light Country Black / Rocky Mountain Distress

2000-FA INCENSE CEDAR
True Plank with Cross Bucks
Rustico / Wirebrushed
Flat Arch Top Option

2010-TA INCENSE CEDAR (EXTERIOR VIEW)
Plank Overlay
Rustico / Wirebrushed
True Arch Pair, Clavos options

2010-TA INCENSE CEDAR (INTERIOR VIEW)
Plank Overlay
Rustico / Wirebrushed
True Arch Pair option

2013 INCENSE CEDAR (INTERIOR VIEW)
Panel Overlay
Glazed Walnut / Santa Barbara Distress

2013 INCENSE CEDAR (EXTERIOR VIEW)
Panel Overlay
Country Brown / Wirebrushed
Clavos option

1504 INCENSE CEDAR
French Moulding / Raised Hip Panel
Light Country Black / Arizona Distress

2013 INCENSE CEDAR (INTERIOR VIEW)
Panel Overlay
Country Brown / Wirebrushed
Clavos option

1005 KNOTTY ALDER
Classic / Sr. Raised Panel
Light Country Black / Rocky Mountain Distress

1015 KNOTTY ALDER
Arts & Crafts / Flat Panel
Light Country Black / Arizona Distress

1125 KNOTTY ALDER
Rocky Mountain / Jr. Raised Panel
Light Country Black / Rocky Mountain Distress

1126 KNOTTY ALDER
Rocky Mountain / Jr. Raised Panel
Light Country Black / Arizona Distress
Raised Panel Speakeasy, True Arch Top options

3'6"X9'

2'6"X6' 8"
Spanish Colonial Collection

Spanish Colonial doors come standard with speakeasies, decorative grilles, clavos, and corner gussets as shown.

5018 RUSTIC OAK
Crafted Moulding / Classic Panel
Light Country Black / Arizona Distress

5021 RUSTIC OAK
Crafted Moulding / Plank Panel
Burnt Mocha / Rocky Mountain Distress

5022 RUSTIC OAK
Crafted Moulding / Plank Panel
Country Brown / Rocky Mountain Distress

2003 SELECT CHERRY / SL6001 (SIDEITE)
Spanish Moulding / Plank Panel
Light Country Black / Rocky Mountain Distress

5001 RUSTIC OAK
Crafted Moulding / Plank Panel
Spanish / Rocky Mountain Distress

5003-TA RUSTIC OAK
Crafted Moulding / Classic Raised Panel
Country Brown / Rocky Mountain Distress
True Arch Top option

3051-FST SELECT ALDER
Arts & Crafts / Flat Panel
Country Brown / Light Antique Distress
Flat Arch Top Pair option

RUSTIC
RUSTIC

3002 SELECT ALDER
Mission
Light Country Black / Regular Distress

3057 FA INCENSE CEDAR
Classic / Classic Raised Panel
Custom Finish / Wirebrushed
Flat Arch Top option

3558 INCENSE CEDAR
Classic / Classic Raised Panel
Custom Finish / Wirebrushed
Butch Door option

6926 INCENSE CEDAR
Classic / Plank Panel
Special Walnut / Wirebrushed

6026 KNOTTY ALDER
Rocky Mountain / St. Raised Panel
Traditional / Sanded

6015 INCENSE CEDAR
Classic
Rubbed Blue / Santa Barbara Distress

3057-FA INCENSE CEDAR
Classic / Classic Raised Panel
Custom Finish / Wirebrushed
Flat Arch Top option

3018 KNOTTY ALDER
Arts & Crafts
Custom Finish / Antique Distress
Butterfly Wood Inlay option

3558 INCENSE CEDAR
Classic / Classic Raised Panel
Custom Finish / Wirebrushed
Dutch Door option

4506 CHARACTER CHERRY
Arts & Crafts / Plank Panel
Traditional / Regular Distress

4506 FA CHARACTER CHERRY
Arts & Crafts / Flat Panel
Light Country Black / Arizona Distress

6021 RUSTIC OAK
Crafted Moulding / Classic Panel
Light Country Black / Sanded
Screen option ~
All French Door designs are available as screen doors.

6010-FA INCENSE CEDAR
Classic
Driftwood / Wirebrushed

6010 INCENSE CEDAR
Classic
Driftwood / Wirebrushed

6010-FA INCENSE CEDAR
Classic
Driftwood / Wirebrushed

6010 INCENSE CEDAR
Classic
Rubbed Blue / Santa Barbara Distress

4'X8'

3'X8'

2'8"X6'8"

RUSTIC
DOOR OPTIONS

**OPTION**  | **PAGE #**
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### Door Options

- **Clear (Standard)**
  - An unobstructed, clear pane of glass, allowing you to see with crystal clarity.

- **Matlux**
  - Sandblasted, white glass, Matlux provides illumination and retains privacy at the same time.

- **Seedy (Max 30” x 70”)**
  - Tiny little air bubbles give seedy glass an authentic, historic look. Not available in tempered, this glass is suitable for applications where extreme heat is not an issue.

- **Glue Chip**
  - With a finely etched pattern created by master artisans, Glue Chip glass has a handcrafted look that is distinctive, allowing for privacy and light.

- **Reed**
  - Graphic elegance in an obscure glass texture with a parallel reed pattern.

- **Kokomo Seedy (Max 32” x 84”)**
  - Kokomo Seedy glass contains tiny air bubbles, giving it a classically weathered look with some visibility and ample light.

- **Rain™**
  - As if streams of water were gently running down the glass, Rain glass captures a sense of vibrancy, movement and light.

- **Aquatek™**
  - Soft, wavy and reminiscent of rippling water, Aquatek allows you to see through while enhancing privacy as well.

### Wood Inlays

- **Claro®**
  - Spanish for nail, clavos are decorative door accents. See arcadia-custom.com for finish options.

- **Square Wood Plug**
  - 8” x 8”
  - Square Wood Plug inlays mimic old-fashioned exposed dowels.

- **Butterfly Plug**
  - 3½” x 2½”
  - Butterfly Plug inlays recreate time-honored wood biscuits that were used to hold wood joints together.

### Wood Inlays

- **4510 / 8510**
  - Iron Rust antique
  - ¾” Diameter

- **4520 / 8520**
  - Iron highlight
  - 1¼” Diameter

- **4530 / 8530**
  - Blackened bronze
  - 2½” Diameter

- **4540 / 8540**
  - Iron wrought
  - 1½” x 1¼”

- **4560**
  - Iron highlight
  - 1½” Diameter

### Glass Only

- **Low-E**

- **Custom Low-E**
  - Available in PPG Sungate or Solar Ban.

- **Clear Beveled**
  - A carefully beveled edge on this glass creates a more refined and polished look.

### Door Options

- **Clear Performance Glass™**
  - Standard on all exterior doors.
  - ¾” dual glazed insulated glass unit.
  - 1” thick option is available.
  - High performance composite spacer in a dark bronze matte finish.
  - Improved energy performance and sound absorption.
  - 20 year limited glass warranty

- **Seedy (Max 30” x 70”)**
  - Tiny little air bubbles give seedy glass an authentic, historic look. Not available in tempered, this glass is suitable for applications where extreme heat is not an issue.

- ** GRADE 30/37**
  - Thin, warm and reminiscent of rippling water.
  - Aquatek allows you to see through while enhancing privacy as well.

- **Eco-Performance Glass™**
  - Standard on all exterior doors.
  - An unobstructed, clear pane of glass, allowing you to see with crystal clarity.

- **Glue Chip**
  - A finely etched pattern created by master artisans.

- **Reed**
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  - Kokomo Seedy glass contains tiny air bubbles, giving it a classically weathered look with some visibility and ample light.

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- **Aquatek™**
  - Soft, wavy and reminiscent of rippling water. Aquatek allows you to see through while enhancing privacy as well.

### Clavos

- **Spanish for nail, clavos are decorative door accents. See arcadia-custom.com for finish options.**

### SPEAKEASIES

1. **Select Configuration Type – Exterior Views Shown**
   - Door with glass
   - Glass only
   - Door only

2. **Select Door Type**
   - Flat Panel
   - Raised Panel

3. **Select Door Shape**
   - Flat Arch
   - Square Top
We have spent years perfecting our exclusive Rubbed Oil finish system to bring out the patinas and richness of every piece of wood. Based on a centuries-old artisanal practice, this time-intensive process simply can’t be rushed by modern methods. Depending on the finish color selected, over a course of five to ten days, we apply multiple coats of oils, color solutions, and sealers, allowing each to deeply penetrate the wood. This infusion of finish materials creates a look that not only reveals the wood’s radiance, it strengthens and protects it. With this process, there is no surface film (top-coat), to crack, peel, or blotch.

For doors exposed to more severe weather conditions, (especially non-distressed, sanded surfaces, and mahogany), our Sikkens Cedro premium finish system is a good choice. This time-tested, two-part, advanced alkyd resin formulation offers excellent penetration and adhesion to the wood’s surface along with UV absorbers offering exceptional durability and protection. The Sikkens finish results in a rich look, with a satin sheen, having a slightly higher gloss level than our Rubbed Oil finish. Our finishing process insures easy maintenance, requiring periodic re-oiling. For more maintenance information, visit our website.

VERTICAL GRAIN
DOUGLAS FIR

Clear Vertical Grain (CVG) Douglas Fir is recognized for its beauty, exceptional strength and stability. Its color ranges from cream white and yellow to light tan and red tones. The grain pattern is pronounced and predominantly straight. Douglas Fir performs well in exterior applications.

< WIREBRUSHED INCENSE CEDAR
Native to Southern Oregon and the California Sierra Nevada Mountains, Incense Cedar is ranked as one of the most dimensionally-stable wood species, because it stands up to wide fluctuations in temperature and humidity. It is also exceptionally resistant to environmental deterioration, such as rot and insects, making it an ideal choice for more severe exterior applications.

Our wire brushing processes duplicates the natural weathering process and accentuates the wood pattern and grain, creating a rough, rustic surface that requires minimal maintenance. For structural integrity knots are filled with black epoxy.

Sanded Incense cedar has a beautiful rhythm with unique fluctuations and a distinct variation in color and grain. The color ranges from a creamy white to dark red, often in the same piece of lumber. Sanded Incense Cedar is an elegant wood choice that offers endless design possibilities. For structural integrity knots are filled with black epoxy.

Rubbed Oil finish results in a rich look, with a satin sheen, having a slightly higher gloss level than our Rubbed Oil finish. Depending on the finish color selected, over a course of five to ten days, we apply multiple coats of oils, color solutions, and sealers, allowing each to deeply penetrate the wood. This infusion of finish materials creates a look that not only reveals the wood’s radiance, it strengthens and protects it. With this process, there is no surface film (top-coat), to crack, peel, or blotch.

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ALDER “KNOTTY OR SELECT” >

With its beautifully straight grain and even texture, Alder’s light tan hue and density enable it to accept stain quite well, making it a versatile chameleon. With a clear finish, it captures a light and fresh feel; with a dark stain, it exudes a rich walnut tone. Choose from two grades: Knotty Alder, with its random knots (size and frequency) or Select Alder, our premium grade, which is more refined with only occasional small knots. Knots are filled with a black epoxy for structural integrity.

< MAHOGANY “AFRICAN”>

One of the most stable and dense hardwoods, Mahogany makes an excellent choice for exterior applications. African Mahogany varies in color from yellowish and pinkish tones to a deep reddish brown. Irregularities in its grain can create distinctively attractive figuring, giving Mahogany a rich and beautiful feel like no other species. For exterior use our Sikkens Prefinish colors are recommended on Mahogany. This finish has a slightly higher gloss level (satin shown) and will require less maintenance than our Oil-Rubbed finishes on this particular species.

< RUSTIC OAK

Nothing compares to the antique charm of our Rustic White Oak. Knots, natural imperfections, and vertical grain give it an unpretentious, rustic warmth that is welcoming every time you walk through your doors. Some knots are open and filled with black epoxy for structural integrity.

< WALNUT “CHARACTER OR SELECT” >

Walnut is noted for its beautiful grain, rich dark color, hardness and strength. The grain is generally straight with occasional waves and curls. Walnut’s color varies from a rich, dark brown to black with purple undertones and occasional streaks of blonde sap wood. Available in two grades: Character Walnut, which will have more variation in color grain, and occasional knots filled with black epoxy for structural integrity, and Select Walnut, the premium grade, will have minimal pin knots.
Beyond our standard sanded and wire-brushed textures, we offer two categories of distresses: The first, called **Character Marks**, are subtle surface impressions applied to our sanded surface. Worm holes, heavily sanded edges and small nicks that create a sense of natural wear and age, are hand applied to each door. The second category, called **Hewn**, creates a more aggressive level of distress, reflecting what decades of exposure to nature’s elements would have done. Our artisans achieve these more tactile textures through various hand planer methods, which create different levels of undulation on the door’s surface. Then different kinds of surface impressions are applied, along with extensive hand sanding to add character and individuality to your doors.

**European Distress**

Featuring small, random indentations throughout the entire surface, along with randomly worn, rolled edges on a smoother, polished surface, European Distress captures a look that is Old World and refined in one, and that complements virtually every architectural style.

**Santa Barbara Distress**

Chiseled, scraped and sanded with light impressions, Santa Barbara Distress captures a naturally worn feel, best on Incense Cedar with a glazed finish.

**Charakter Mark**

Featuring top impressions with scratches, worm holes and small nicks and gouges, Regular Distress gives an authentically worn look to your door’s surface. It’s a subtle look perfect for Arts & Crafts, Prairie style and Modern Country.

**Heavy Sanded Regular Distress**

An even sanded surface texture with random broken edges combined with top impressions for contrast, Heavy Sanded/Regular Distress has even more dimension, for a style that showcases the wood grain gracefully. Prairie style, Bauhaus, Arts & Crafts and Saxon styles complement this look ideally.

**Arizona Distress**

Lightly planed with a narrow, flat knife for a more subtle wave appearance and chatter impressions, Arizona Distress conveys simple charm and hominess that transcends many styles—from French Chateau to Colorado Lodge.

**Tucson Crafted**

Hand-hewn with scalloped details, Tucson Crafted evokes a feeling reminiscent of pounded copper. From Renaissance to Neo-Classical to Art Nouveau, this distress works well with them all.

**Light Antique Distress**

Heavily planed with a narrow, deep knife for a visibly distinctive wave and chatter impressions, Light Antique Distress captures the light and dimension of the wood grain. Whatever your architectural style, this option gives your door an olden time grace and sense of history.

**Antique Distress**

Similar to Light Antique Distress, this option also includes deep veins embedded into the wood for an aging effect that is highly textured, quite lovely and undeniably authentic. Perfect with architecture that conveys an Old World sensibility.

**Rocky Mountain Distress**

Achieve a more informal feel with Rocky Mountain Distress. Here, we use heavy planing and a wide, deep knife to create a distinctive wave feature along with light chatter impressions on top. It looks at home in more relaxed Spanish, Alpine and French Country environments.

**Hand-Planed**

Diagonal Hand Planes emphasize the nuances of the wood grain, and give your door a carefully handcrafted feel, equally at home in modern and rustic farmhouse-style architecture.
Any of Arcadia Custom door styles can be configured to create an impressive entryway. Whether it is a simple single front door, a grand entrance system with matching sidelites and transom, or your own custom design, let Architectural Traditions help you fashion a lasting first impression for your home.

Exterior door systems are precision crafted to insure ease of operation. Offered completely prehung and assembled*, our entry systems have solid rabbeted jambs for durability and strength, compression weather-stripping to keep the elements out, square-corner ball bearing hinges for a lifetime of reliability, are machined to your specification for lock hardware, and are available with several sill and trim options to fit all architectural applications and designs.

Interior prehung door systems also available.

*Some prehung units may have to ship disassembled due to shipping size constraints, check with your dealer.

**entry systems**

**Ex2503 Rustic Oak / Sl4011 (Sidelite)**
French Moulding / Random Kerf Cut Plank Panel
Burnt Caramel / Light Antique Distress
Flat Arch Speakeasy option

**Ex3031 Ta Knotty Alder / Sidelite Surround Door System**
French Moulding / Sr Raised Panel
Light Country Black / Rocky Mountain Distress

**Ex1018 Mahogany / Sl3006 (Sidelite)**
Rocky Mountain / Sr Raised Panel
Cherry "Glaze" / Regular Distress
Raised Panel Speakeasy with Grille, Clavos options

**Ex6421 Knotty Alder / Sl4041 (Sidelite) / Three Sash Transom**
Arts & Crafts / Plank Panel
Country Brown / Regular Distress

Surround your doors with an artistic band of glass to design a distinctively impressive entry system. Our surround systems are available in flat-arch top and true-arch top configurations with your choice of glass. Customize your system with wood panels to create a one-of-a-kind look.

To add height, stature and make a grand entrance, matching transoms are available for all door designs. Options include, square top, flat arch, true arch, or custom arch tops. Single sash or multiple sashes with mull post to line up with sidelites below are also available. One-lite or multi-lite designs are available with the same glass options that are available with our doors. For ventilation, we can produce operating transoms.

To order, please contact us at arcadia-custom.com or call 520.574.7374.
**DOOR SYSTEM CONFIGURATIONS**

Sills / Door Bottoms & Drip Caps

- Aluminum Adjustable Inswing Sill
- Aluminum Outswing Sill
- Solid Mahogany Inswing
- Solid Mahogany Outswing
- HydroSill
- Commercial ADA Sill
- Wood Drip Cap with Door Bottom
- Aluminum Door Bottom / Drip Cap

**TRIM/CASING**

- Single Door
- Paired Doors
- Single Door / Single Sidelite
- Single Door / Two Sidelites
- Paired Doors / Two Sidelites

**SILLS / DOOR BOTTOMS & DRIP CAPS**

- COMMERCIAL ADA SILL
- SOLID MAHOGANY OUTSWING
- HYDROSILL
- COMMERCIAL ADA SILL
- WOOD Drip CAP WITH DOOR BOTTOM
- ALUMINUM DOOR BOTTOM / DRIP CAP

**DECORATIVE HINGE TIP OPTIONS**

- Ball Tip
- Acorn Tip
- Steeple Tip

**DOOR Hinges**

- Oil-Rubbed Bronze (US10B)
- Antique Nickel (US11A)

<table>
<thead>
<tr>
<th>Door Thickness</th>
<th>Hinge Size</th>
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<tbody>
<tr>
<td>Interior</td>
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</tr>
<tr>
<td>Interior</td>
<td>4” x 4”</td>
</tr>
<tr>
<td>Exterior</td>
<td>4⅜” x 4⅞”</td>
</tr>
<tr>
<td>Exterior</td>
<td>5” x 5”</td>
</tr>
</tbody>
</table>

American-Made, Commercial Grade, Square-Cornered, Ball Bearing Hinges

**EXTENSION FLUSH BOLTS**

- Brushed Stainless
- Oil-Rubbed Bronze
Operating Sidelite Systems (OPS) feature sidelites that open up, allowing beautiful breezes to flow in and out of your home, for a delightfully fresh look and feel. Available in any door/sidelite style, choose our full-length operating sidelite or our half-length Dutch operating sidelite. All jamb components, weatherstripping, hinges and sidelite operating hardware is included.

**Operating Sidelite Systems (OPS)**

- **Sill & Roller Assembly**: Specially designed outswing sill sheds water away from the unit. Ball bearing roller assembly for smooth operation.
- **Bronze Extension Flush Bolt**: Secures the doors in place when closed.
- **Handforged Pioneer**: Used to open and close doors into position.
- **Sill & Roller Assembly**: Specialized hardware means even the heaviest of these doors can be moved with the touch of finger. Choose from any of our door models, and tailor them to your taste. See website for all configurations.

Transform your living space into a true indoor/outdoor haven with our Exterior Bifolding Systems. These systems are available from three-door up to eight-door systems, with opening widths from seven feet to twenty-four feet and heights up to ten feet. Specialized hardware means even the heaviest of these doors can be moved with the touch of finger. Choose from any of our door models, and tailor them to your taste. See website for all configurations.

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**Exterior Bifold Systems**

- **Exterior Bifold Systems (EBS)**: These systems are available from three-door up to eight-door systems, with opening widths from seven feet to twenty-four feet and heights up to ten feet.
- **Specialized Hardware**: Specialized hardware means even the heaviest of these doors can be moved with the touch of finger. Choose from any of our door models, and tailor them to your taste. See website for all configurations.

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**CONVENTIONAL CONFIGURATION**

Our “traditional” sliding door system, Magnum Conventional works beautifully with any of our glass door styles and comes complete with an elegant mahogany wood sill, screen doors, sliding door hardware and lock. Available with 1¾” or 2¼” thick doors, and door panels that are up to 5’ wide and up to 10’ in height.

**POCKETING CONFIGURATION**

Based on the same design and engineering as our Magnum conventional, but with a flush track system, these systems can be built with single or double pocket with any number of door panels. Individual door panels can be sized up to 5’ in width and 10’ in height. Both 1¾” or 2¼” door thickness available. Units come complete with jams, plywood pockets and all necessary sliding track and hardware.

**LIFT / SLIDE SLIDING SYSTEMS**

For the ultimate in weather-tight performance, this sliding door system utilizes European hardware to lower the door onto the sill when in the closed position, creating a weather-tight seal. Available in all of our glass door styles with individual door panels up to 8’ wide* and 12’ tall*, doors must be 2¼” thick. Ships complete with all jams, screen doors, weather-stripping and hardware.

**POCKETING CONFIGURATION**

Utilizing the same hardware as our Lift/Slide Conventional, this system uses flush track technology to “pocket” into any wall. Versatile hardware handles can be easily removed so doors can literally disappear. Individual door panels can be sized up to 6’ in width* and 12’ in height*. 2¼” door thickness available. Units come complete with jams, plywood pockets and all necessary sliding track and hardware.

*Possible glass and wood species limitations on oversized door units. Contact your dealer for more information.
STICKING AND PANEL PROFILES

STICKING / RAISED MOULDING OPTIONS

CLASSIC
ARTS & CRAFTS
STICKING / RAISED MOULDING OPTIONS

CRAFED
SPANISH

STICKING / RAISED MOULDING OPTIONS

FLAT PANEL
JUNIOR PANEL

PLANK V GROOVE PANEL

ALL PANEL PROFILES ARE INTERCHANGEABLE WITH ALL STICKING OR RAISED MOULDING OPTIONS. ANY OF THESE STICKING AND PANEL PROFILES ARE AVAILABLE ON MOST OF OUR DOORS. CHOOSE WHAT BEST MEETS YOUR DESIGN CRITERIA.

GLASS STICKING & MUNTIN BAR PROFILES

CLASSIC
ARTS & CRAFTS

CLASSIC
ARTS & CRAFTS

CLASSIC
ARTS & CRAFTS

FRENCH DOOR STILE WIDTH OPTIONS

STANDARD STILE
EUROPEAN STILE

STICKING / RAISED MOULDING OPTIONS

CRAFED
SPANISH

STICKING / RAISED MOULDING OPTIONS

FLAT PANEL
JUNIOR PANEL

PLANK V GROOVE PANEL

FRENCH MOULDING / HP PANEL DETAIL

MULTI-POINT LOCK

MULTI-POINT LOCK
With coast rated stainless steel mechanisms this lock features one motion operation, so doors unlock and open from inside—with one simple downward push on the lever. Beveled hook latches pull the door closed and interlock it to the jamb for a strong, firm seal. Backsets are available in standard 60 mm (2½") and optional 45 mm and 35 mm. Features an adjustable strike plate, and a variety of optional handlesets. See our website for style options. Multi-point locks must be used on French doors to maintain warranty.
DOOR TOP OPTIONS & STYLES

TWO INDIVIDUAL TOP-RAIL ARCHES
If two top-rail arch doors are ordered, each will come with a standard single door top rail arch as shown.

TOP-RAIL ARCH PAIR (COMMON-ARCH)
Incorporates both doors into one arch rather than featuring a separate arch on each door. Doors will come without a common arch unless you specifically request one.

FLAT-ARCH TOP
An arch that begins at the top of the door and is considerably less rounded than a true-arch top. The top is curved in a radius equal to the width of the door.

GOTHIC-ARCH TOP
A narrow, pointed opening is the hallmark of a Gothic arch. The Gothic arch developed as a more sinuous and elegant successor to the Roman arch and was widely used in cathedrals of the Middle Ages.

ELLIPSE-ARCH TOP
Elliptical arches have two distinct radii; a gentle radius in the center with a tighter radius in the common. This style of arch is often associated with bringing an elegant and lavish feel to a home.

TRUE-ARCH TOP
An arch that is truly rounded on top, with no angles. The top is curved in a radius equal to half the width of the door.

DOOR STYLES

GOTHIC-ARCH TOP

ELLIPSE-ARCH TOP

TRUE-ARCH TOP

FLAT-ARCH TOP

TWO INDIVIDUAL TOP-RAIL ARCHES

TOP-RAIL ARCH PAIR (COMMON-ARCH)
SPECIFICATIONS & INFORMATION

DOOR DIMENSIONS
Maximum width 5’ (some limitations may apply).
Maximum height 9’6” (Alder).
Maximum height 10’ (Cherry, Walnut, Oak, Fir).
Maximum height 12’ (Mahogany, Cedar).
Thickness 1”, 1 ¼”, 2 ¼”, 3”.

COMPONENT DIMENSIONS

STILES
5 ⁵/₁₆” standard with all sticking details except Rocky Mountain.
5 ⁵/₈” standard with Rocky Mountain sticking detail.
4 ⁵/₁₆” optional European stile* (4 ⁷/₈” in Rocky Mountain sticking).
3 ¼” optional Micro stile, 2 ¼” thick only * (not available in Rocky Mountain sticking).

TOP RAIL
5 ⁵/₁₆” standard with all sticking details except Rocky Mountain.
5 ⁷/₈” standard with Rocky Mountain sticking detail.
4 ⁷/₈” standard for European and Micro stile.

BOTTOM RAIL
8 ¹⁵/₁₆” standard.

LUMBER MATERIALS

STILES
Engineered with .23” face veneer, ¾” edge band, and LVL core for increased stability and resistance to warp.

RAILS
Mill option: solid lumber or engineered (edge glued for width).

PANELS
Solid lumber (edge glued for width).
Lumber is kiln dried to a moisture content range of 7%-9%.
Wirebrushed Cedar and Mahogany wood species are the best choice for non-protected weather exposures (little or no overhang). All other species in exterior applications require an overhang to protect the door from weather.
Rustic and character wood species will have random knot size and frequency. Knots will be filled with black epoxy to maintain structural integrity.

CONSTRUCTION
Cope & stick joinery with ½” x 4” hardwood dowels.
Type I marine grade waterproof glue.
Panels and rails float to allow for expansion and contraction due to humidity changes. (Panel doors subject to severe weather exposures and potential driving rain may require caulk to be applied between the sticking and panel to prevent water intrusion).

INTERIOR DOOR SPECIFICATIONS

IN SERIES
1 ¾” Standard door thickness, 1 ⅜” optional.
1 ¾” Standard panel thickness on both 1 ¾” and 1 ⅜”.

IN SERIES
1 ¾” Standard door thickness.
1 ¼”-1 ¾” Standard panel thickness, based on panel profile.

FIRE-RATED DOORS
20-Minute rated fire doors available in most of our all-panel designs, up to 3’ x 8’.

WARRANTY

EXTERIOR DOOR
1 year limited warranty (up to 4’ x 8’).
See Arcadia-custom.com for warranty and finish maintenance details.

MADE IN AMERICA